

### New Cleanliness Level (ISO Code)

		20/17		19/16		18/15		17/14		16/13		15/12		14/11		13/10		12/9		11/8		10/7	
Current Machine Cleanliness (ISO Code)	26/23	5	3	7	3.5	9	4	>10	5	>10	6	>10	7.5	>10	9	>10	>10	>10	>10	>10	>10	>10	>10
		4	2.5	4.5	3	6	3.5	6.5	4	7.5	5	8.5	6.5	10	7	>10	9	>10	10	>10	>10	>10	>10
	25/22	4	2.5	5	3	7	3.5	9	4	>10	5	>10	6	>10	7	>10	9	>10	>10	>10	>10	>10	>10
		3	2	3.5	2.5	4.5	3	5	3.5	6.5	4	8	5	9	6	10	7.5	>10	9	>10	>10	>10	>10
	24/21	3	2	4	2.5	6	3	7	4	9	5	>10	6	>10	7	>10	8	>10	10	>10	>10	>10	>10
		2.5	1.5	3	2	4	2.5	5	3	6.5	4	7.5	5	8.5	6	9.5	7	>10	8	>10	10	>10	>10
	23/20	2	1.5	3	2	4	2.5	5	3	7	3.5	9	4	>10	5	>10	6	>10	8	>10	9	>10	>10
		1.7	1.3	2.3	1.5	3	2	3.7	2.5	5	3	6	3.5	7	4	8	5	10	6.5	>10	8.5	>10	10
	22/19	1.6	1.3	2	1.6	3	2	4	2.5	5	3	7	3.5	8	4	>10	5	>10	6	>10	7	>10	>10
		1.4	1.1	1.8	1.3	2.3	1.7	3	2	3.5	2.5	4.5	3	5.5	3.5	7	4	8	5	10	5.5	>10	8.5
	21/18	1.3	1.2	1.5	1.5	2	1.7	3	2	4	2.5	5	3	7	3.5	9	4	>10	5	>10	7	>10	10
		1.2	1.1	1.5	1.3	1.8	1.4	2.2	1.6	3	2	3.5	2.5	4.5	3	5	3.5	7	4	9	5.5	10	8
	20/17			1.3	1.2	1.6	1.5	2	1.7	3	2	4	2.5	5	3	7	4	9	5	>10	7	>10	9
				1.2	1.05	1.5	1.3	1.8	1.4	2.3	1.7	3	2	3.5	2.5	5	3	6	4	8	5.5	10	7
	19/16					1.3	1.2	1.6	1.5	2	1.7	3	2	4	2.5	5	3	7	4	9	6	>10	8
						1.2	1.1	1.5	1.3	1.8	1.5	2.2	1.7	3	2	3.5	2.5	5	3.5	7	4.5	9	6
	18/15							1.3	1.2	1.6	1.5	2	1.7	3	2	4	2.5	5	3	7	4.5	>10	6
								1.2	1.1	1.5	1.3	1.8	1.5	2.3	1.7	3	2	3.5	2.5	5.5	3.7	8	5
	17/14									1.3	1.2	1.6	1.5	2	1.7	3	2	4	2.5	6	3	8	5
										1.2	1.1	1.5	1.3	1.8	1.5	2.3	1.7	3	2	4	2.5	6	3.5
	16/13											1.3	1.2	1.6	1.5	2	1.7	3	2	4	3.5	6	4
												1.2	1.1	1.5	1.3	1.8	1.5	2.3	1.8	3.7	3	4.5	3.5
15/12													1.3	1.2	1.6	1.5	2	1.7	3	2	4	2.5	
													1.2	1.1	1.5	1.4	1.8	1.5	2.3	1.8	3	2.2	
14/11															1.3	1.3	1.6	1.6	2	1.8	3	2	
															1.3	1.2	1.6	1.4	1.9	1.5	2.3	1.8	
13/10																	1.4	1.2	1.8	1.5	2.5	1.8	
																	1.2	1.1	1.6	1.3	2	1.6	

Hydraulics and Diesel Engines	Rolling Element Bearings
Journal Bearings and Turbo Machinery	Gear Boxes and Other